

▶ Investment calculation

Cost benefit of improvements



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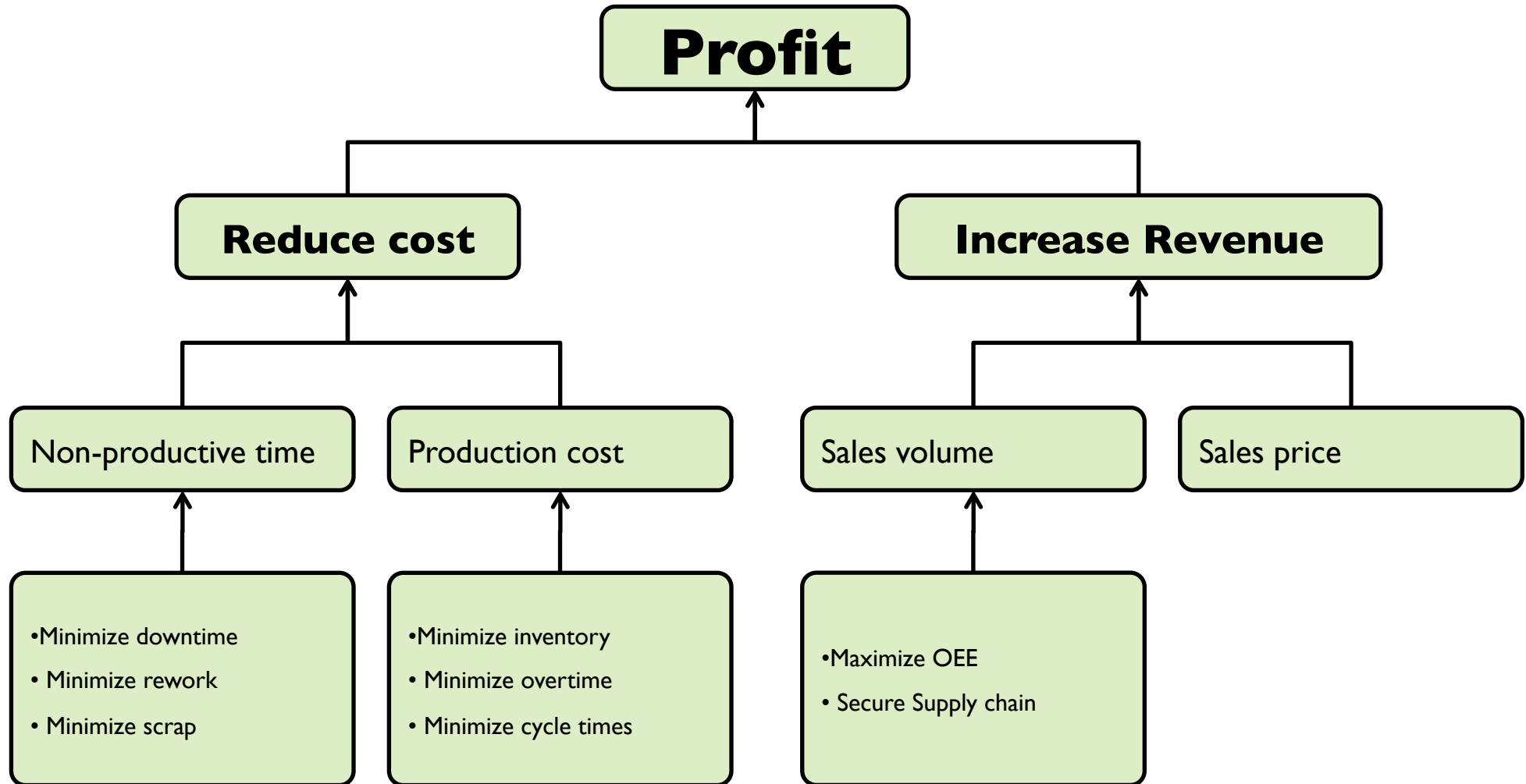


Fundamental economy

$$\mathbf{Profit = Revenue - Costs}$$



Fundamental production economy





Investment calculation

Net Present Value

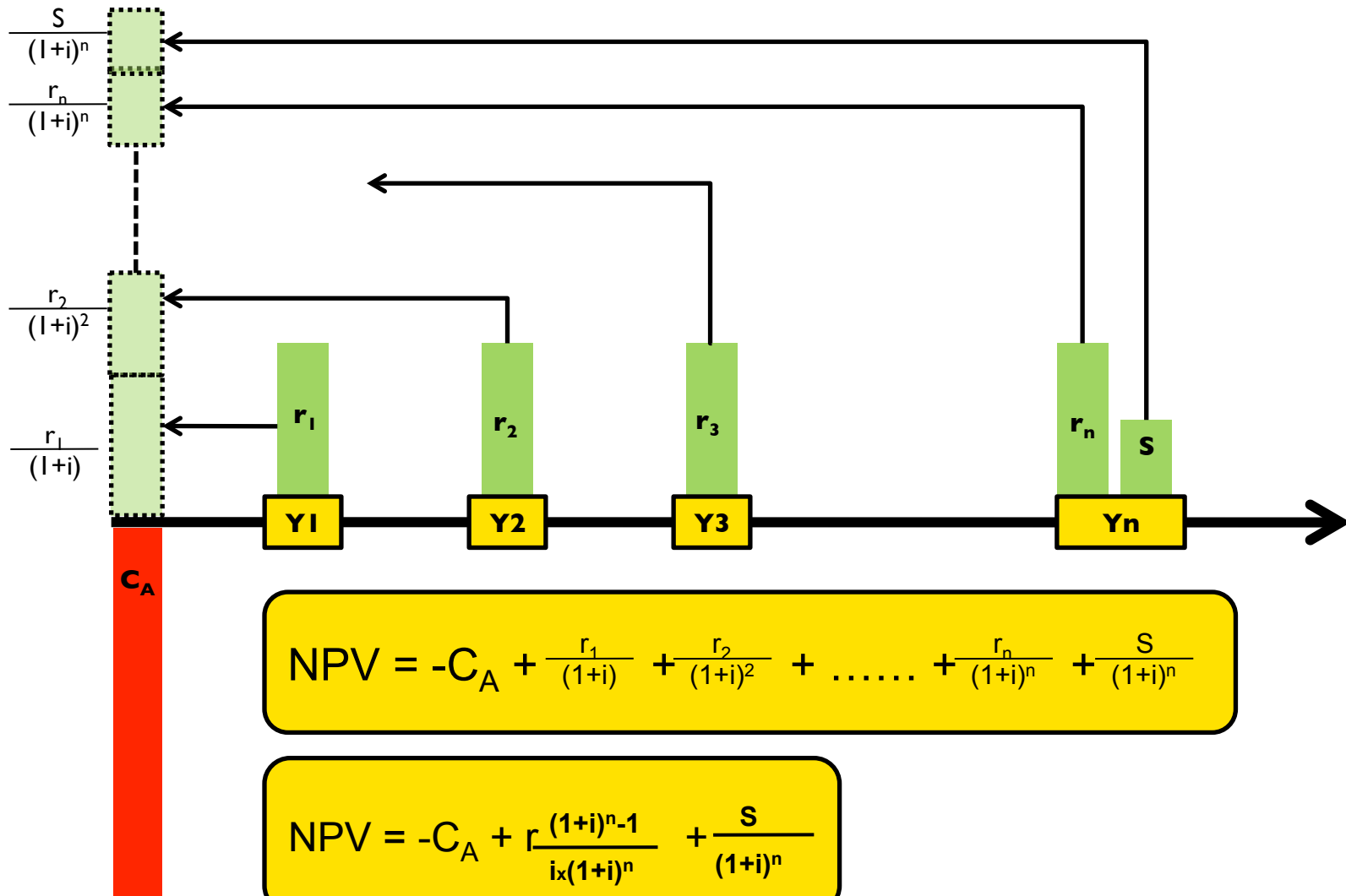
(Internal Rate of Return)

Annuity Method

Pay-back Method



Net Present Value





Net Present Value

Example:

Machine cost: 500 000:-

Capacity: 16 000 details/year

Selling price: 30:-/detail

Operator salary: 100 000:-/year

Operating costs: 150 000:-/year

Economic life: 5 years

Rest value: 50 000:-

Interest rate: 10%

$$NPV = -C_A + r \frac{(1+i)^n - 1}{i(1+i)^n} + \frac{S}{(1+i)^n}$$

$C_A = 500\,000$:-

$S = 50\,000$:-

$Rev = 16\,000 \times 30 = 480\,000$:-/year

$Cost = 250\,000$:-/year

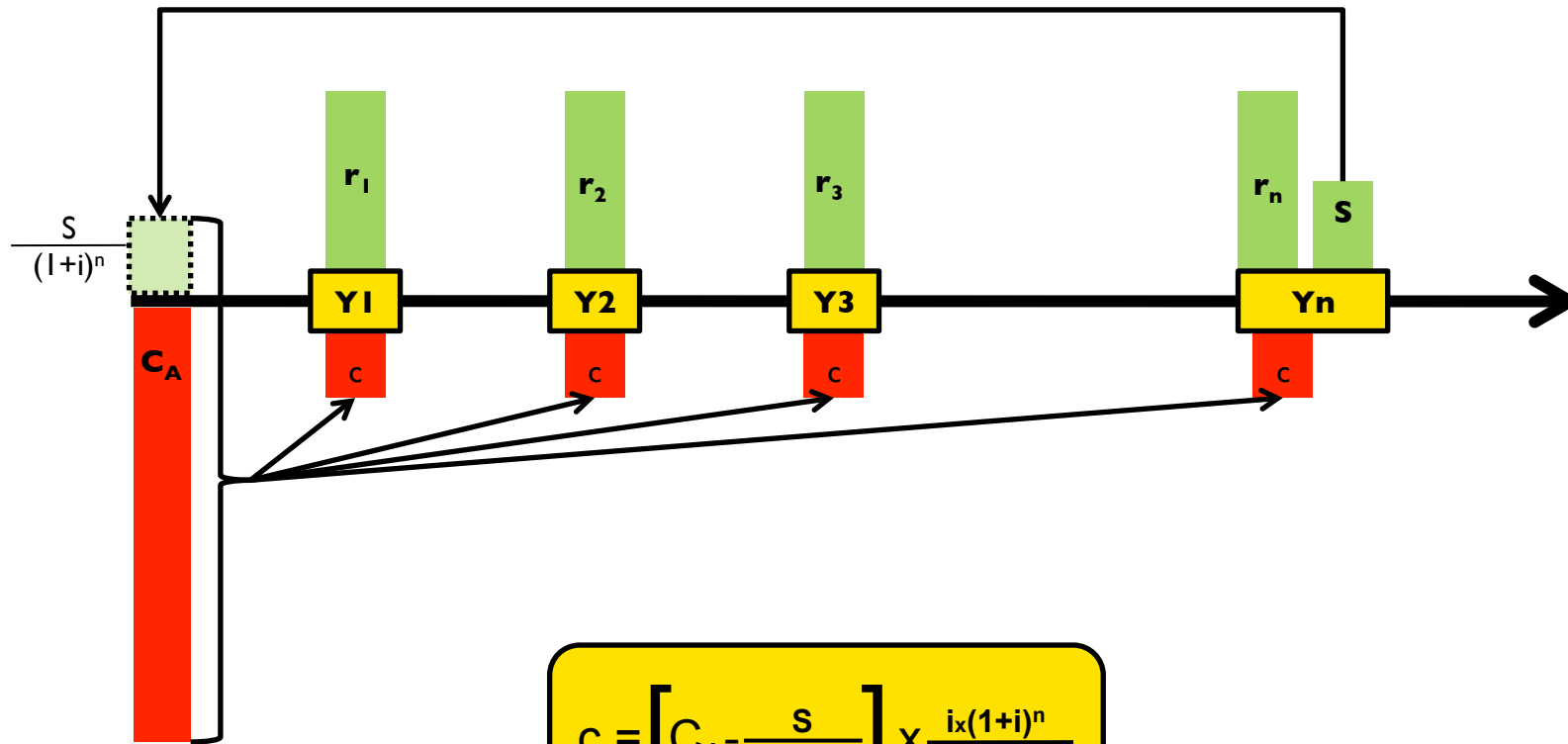
$r = 480 - 250 = 230\,000$:-/year

$i = 10\%$

$$NPV = -500 + 230 \times \frac{(1+0,1)^5 - 1}{0,1 \times (1+0,1)^5} + \frac{50}{(1+0,1)^5} = 403$$



Annuity Method



$$c = \left[C_A - \frac{s}{(1+i)^n} \right] \times \frac{i \times (1+i)^n}{(1+i)^n - 1}$$



Annuity method

Example:

Machine cost: 500 000:-

Capacity: 16 000 details/year

Selling price: 30:-/detail

Operator salary: 100 000:-/year

Operating costs: 150 000:-/year

Economic life: 5 years

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$$c = \left[C_A - \frac{s}{(1+i)^n} \right] \times \frac{i \times (1+i)^n}{(1+i)^n - 1}$$

$C_A = 500\ 000$:-

$S = 50\ 000$:-

Rev = 16 000 x 30 = 480 000:-/year

Cost = 250 000:-/year

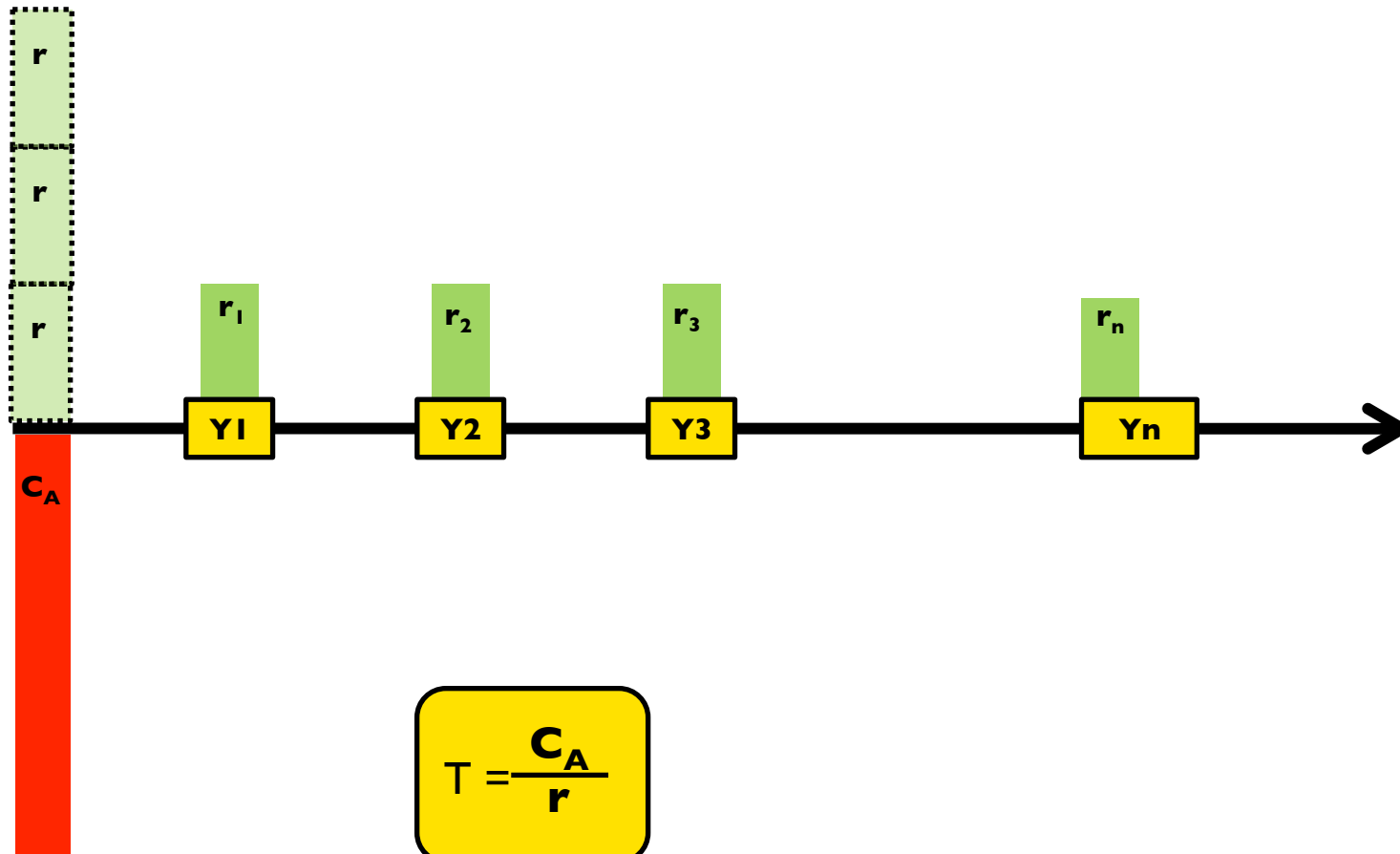
$r = 480 - 250 = 230\ 000$:-/year

$i = 10\%$

$$c = \left[500 - \frac{50}{(1+0,1)^5} \right] \times \frac{0,1 \times 1,1^5}{1,1^5 - 1} = 124 < 230 \Rightarrow \text{Profit} = 106\ 000 \text{:-/year}$$



Pay-back Method





Pay-back Method

Example:

Machine cost: 500 000:-

Capacity: 16 000 details/year

Selling price: 30:-/detail

Operator salary: 100 000:-/year

Operating costs: 150 000:-/year

Economic life: 5 years

Rest value: 50 000:-

Interest rate: 10%

$$T = \frac{C_A}{r}$$

$C_A = 500\,000:-$

$S = 50\,000:-$

$Rev = 16\,000 \times 30 = 480\,000:-/\text{year}$

$Cost = 250\,000:-/\text{year}$

$r = 480 - 250 = 230\,000:-/\text{year}$

$i = 10\%$

$$T = \frac{500}{230} = 2.2 \text{ years}$$



Pay-back Method

Even though the pay-back method is rather simplified, most companies use it at least as a method for a first assesement of the profitability of an investment.

Also, the Pay-back method is a rapid method for assesement of feasibility in pre-studies such as you are performing now.



An example

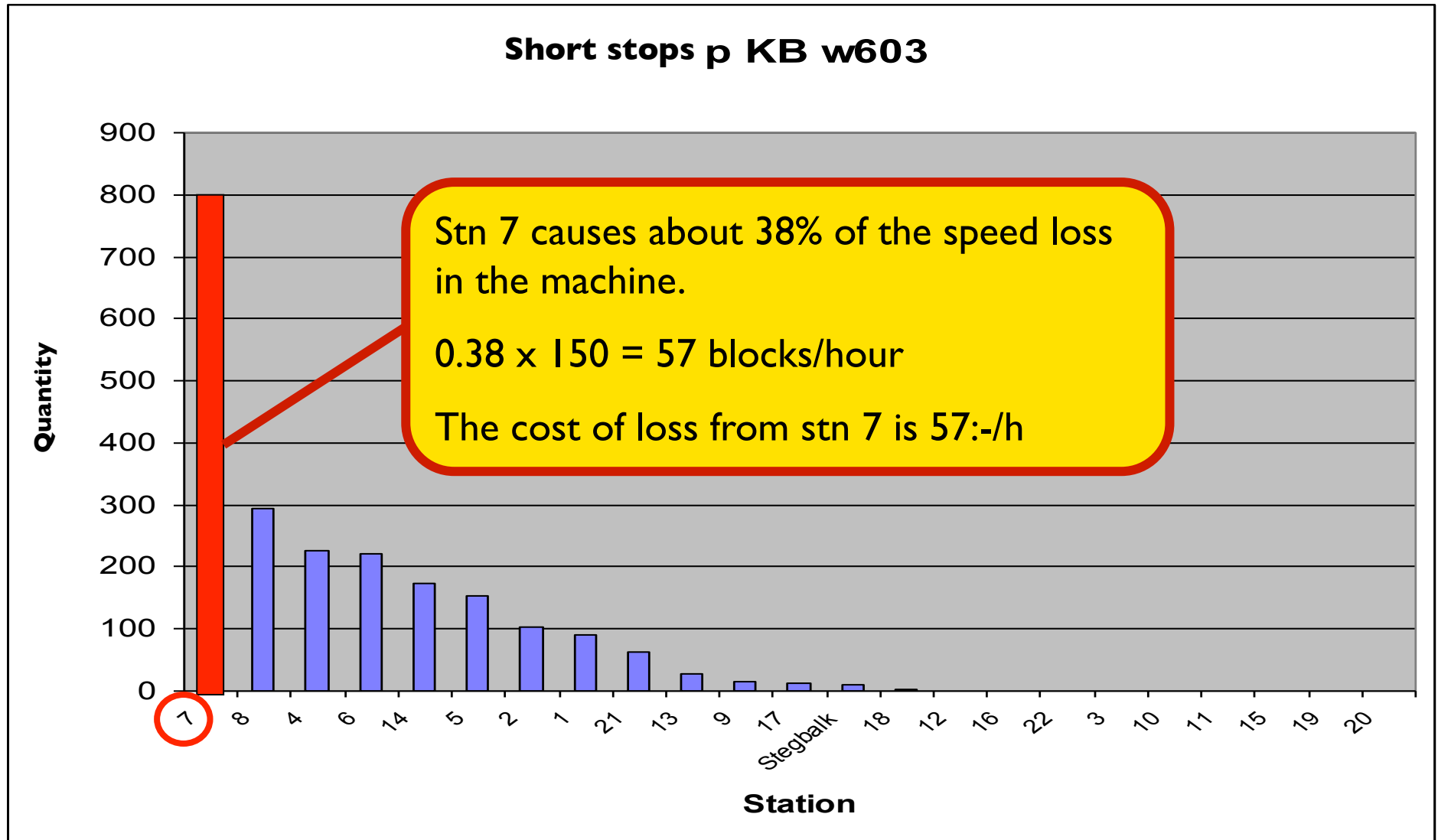
A machine that have a theoretical speed of 650 components/hour.

Actual output is 500 components/hour

The loss is covered by external production that cost an additional 1:-/component.

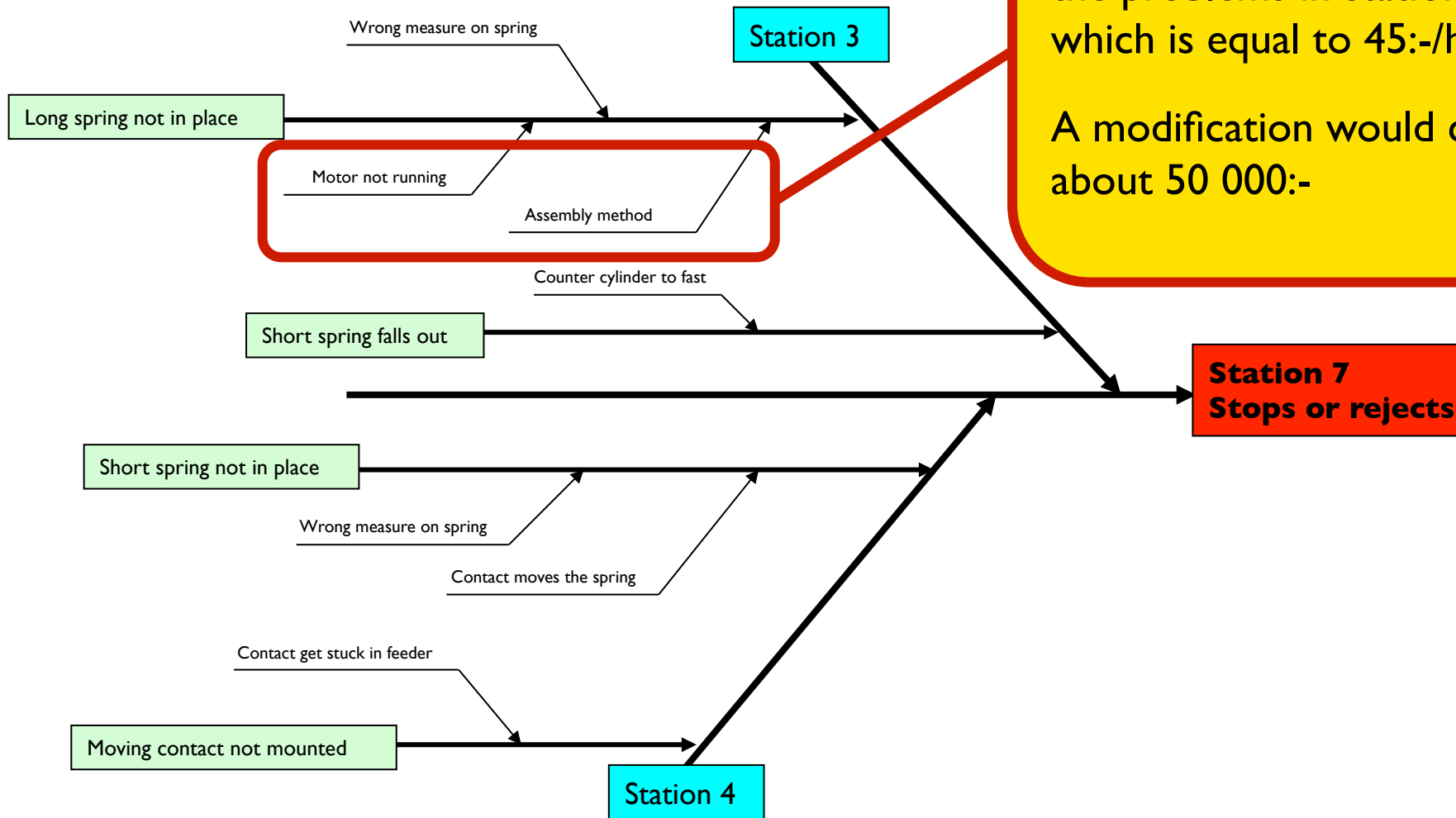


An example





An example



These two causes are assessed to cause 80% of the problems in station 7, which is equal to 45:-/h

A modification would cost about 50 000:-



An example

Weekly working hours: 120 h

Planning factor: 0.8

Availability: 0.85

Resulting production time: 82 h

Assessed improvement potential: 45:-/h

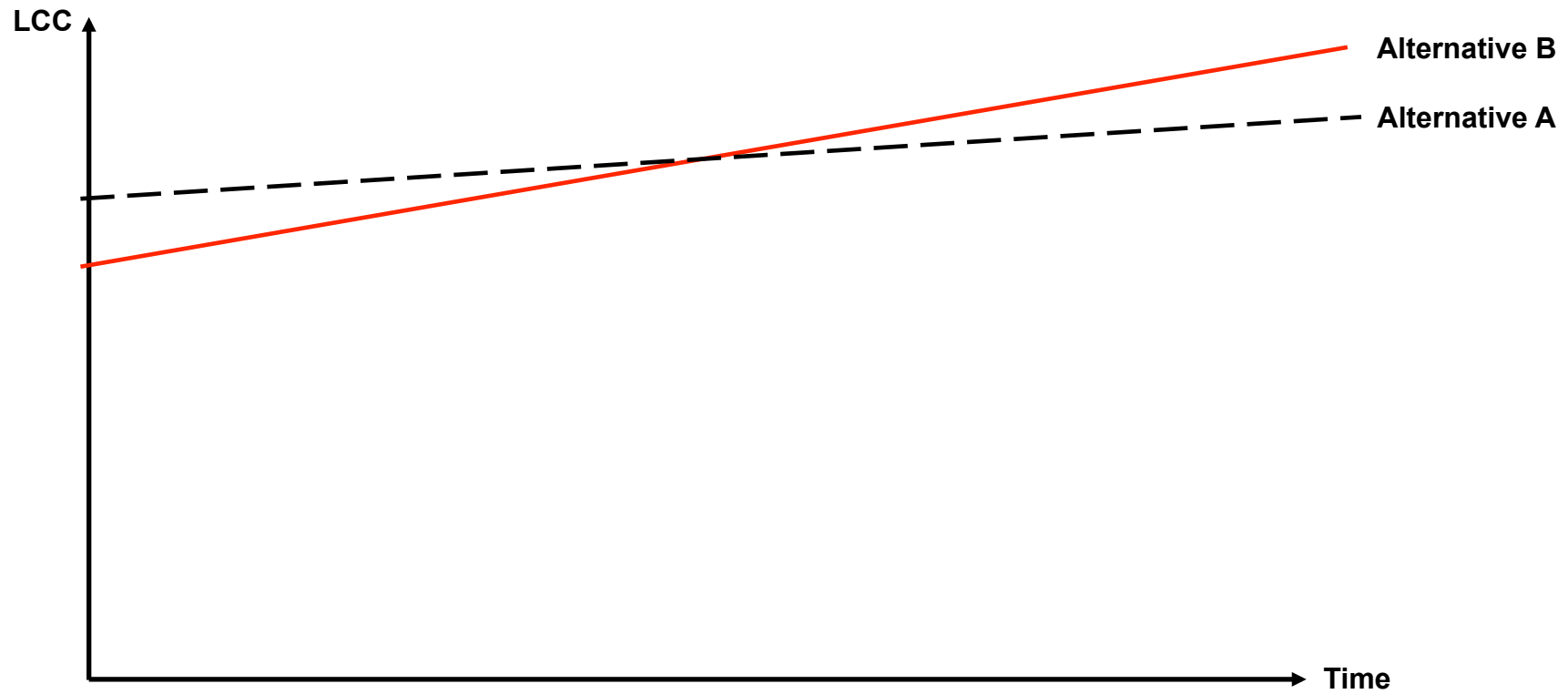
Potential savings: 3700:-/week

Investment cost: 50 000:-

Pay-back: $\frac{50\ 000}{3700} = 13.5$ weeks



Using LCC for comparison





Example

	<i>Machine X</i>	<i>Machine Y</i>
<i>Aquisition cost</i>	98500 €	66000 €
<i>Maintenance cost</i>	12500 €/y	???
<i>Life length</i>	25 years	30 years
<i>MTTF</i>	420 h	300 h
<i>MTTR</i>	3 h	3,5 h
<i>Cost of downtime</i>	500 €/h	500 €/h
<i>Operations cost</i>	12500 €/y	14500 €/y
<i>Operating hours</i>	4300h/y	4300h/y

Time span for comparison: 20 years

$$LCC = C_A + t_c(C_O + C_M + C_{DT})$$

- C_A =Aquisition cost
- t_c =time of comparison
- C_O =Operations cost
- C_M =Maintenance cost
- C_{DT} =Downtime cost



Example

	<i>Machine X</i>	<i>Machine Y</i>
<i>Aquisition cost</i>	98500 €	66000 €
<i>Maintenance cost</i>	12500 €/y	???
<i>Life length</i>	25 years	30 years
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<i>Cost of downtime</i>	500 €/h	500 €/h
<i>Operations cost</i>	12500 €/y	14500 €/y

$$C_{DT(X)} = 3 \times 500 \times 4300 / 420 = 15357 \text{ €/y}$$

$$LCC_X = 98500 + 20(12500 + 12500 + 15357) = 905640 \text{ €}$$



Example

	<i>Machine X</i>	<i>Machine Y</i>
<i>Aquisition cost</i>	98500 €	66000 €
<i>Maintenance cost</i>	12500 €/y	???
<i>Life length</i>	25 years	30 years
<i>MTTF</i>	420 h	300 h
<i>MTTR</i>	3 h	3.5 h
<i>Cost of downtime</i>	500 €/h	500 €/h
<i>Operations cost</i>	12500 €/y	14500 €/y

$$C_{DT(Y)} = 3.5 \times 500 \times 4300 / 300 = 25083 \text{ €/y}$$

$$LCC_Y = 66000 + 20(14500 + C_M + 25083) = 905640 \text{ €}$$

$$C_M = ((905640 - 66000) / 20) - 14500 - 25083 = 2399 \text{ €/y}$$



Thank You!

Are there any questions?